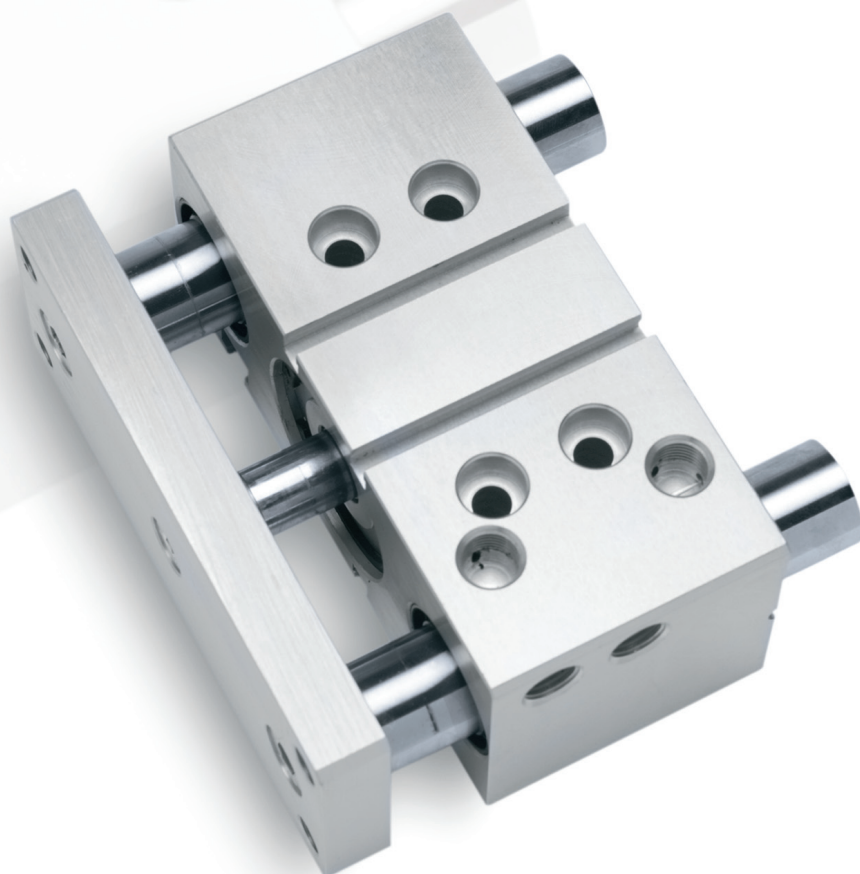


slides

CGT Series

Compact Guide Slide



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CGT Series Compact Guide Slide

A. Body

Anodized aluminum alloy, lightweight and durable. Multiple mounting options, counter bored holes, drilled and tapped holes and extruded "T" slots.

B. Tool Plate

Precision machines anodized aluminum alloy, easy access mounting holes for tooling attachment.

C. Bearings

Two choices, recirculating ball for heavy-duty applications and sintered bronze for medium to light duty applications.

D. Rod Wipers

Steel reinforced rod wiper assures wiping action on guide shafts to protect bearings from operating environment contamination.

E. Guide Shafts

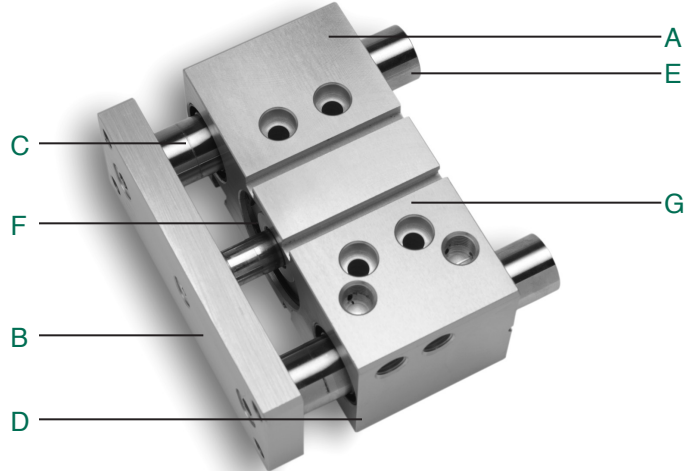
Hardened, ground and polished, Oversized diameter for additional load support and rigidity.

F. Piston

Internal to body. Magnetic band for position sensing standard on all sizes and strokes.

G. Sensor Mounting Track

Extruded directly in body, no external brackets, easy access for Hall effect and Reed switches.



How to Order

CGT 032 050 B 1 6 D X

Bore Diameter

016 = 16 mm
020 = 20 mm
025 = 25 mm
032 = 32 mm
040 = 40 mm
050 = 50 mm

Stroke

010 = 10 mm
020 = 20 mm
025 = 25 mm
030 = 30 mm
040 = 40 mm
050 = 50 mm
075 = 75 mm
100 = 100 mm

Reference Standard Stroke table for available bore and stroke.

Bearing Option

B = Bronze Bushing
L = Linear Ball Bearing

Seal Option

1 = Polyurethane

Options

X = No Options

Sensing Position

A = Single Position Extend
B = Single Position Retract
C = Two Position Sensing
D = No Sensing

Sensing Type

Standard Cord Set
1 = Hall Effect - PNP (sourcing)
2 = Hall Effect - NPN (sinking)
3 = Reed Switch
6 = No Sensing
Quick Connect Cord Set
Z = Hall Effect - PNP (sourcing)
Y = Hall Effect - NPN (sinking)
X = Reed Switch

When Ordering Additional Sensors

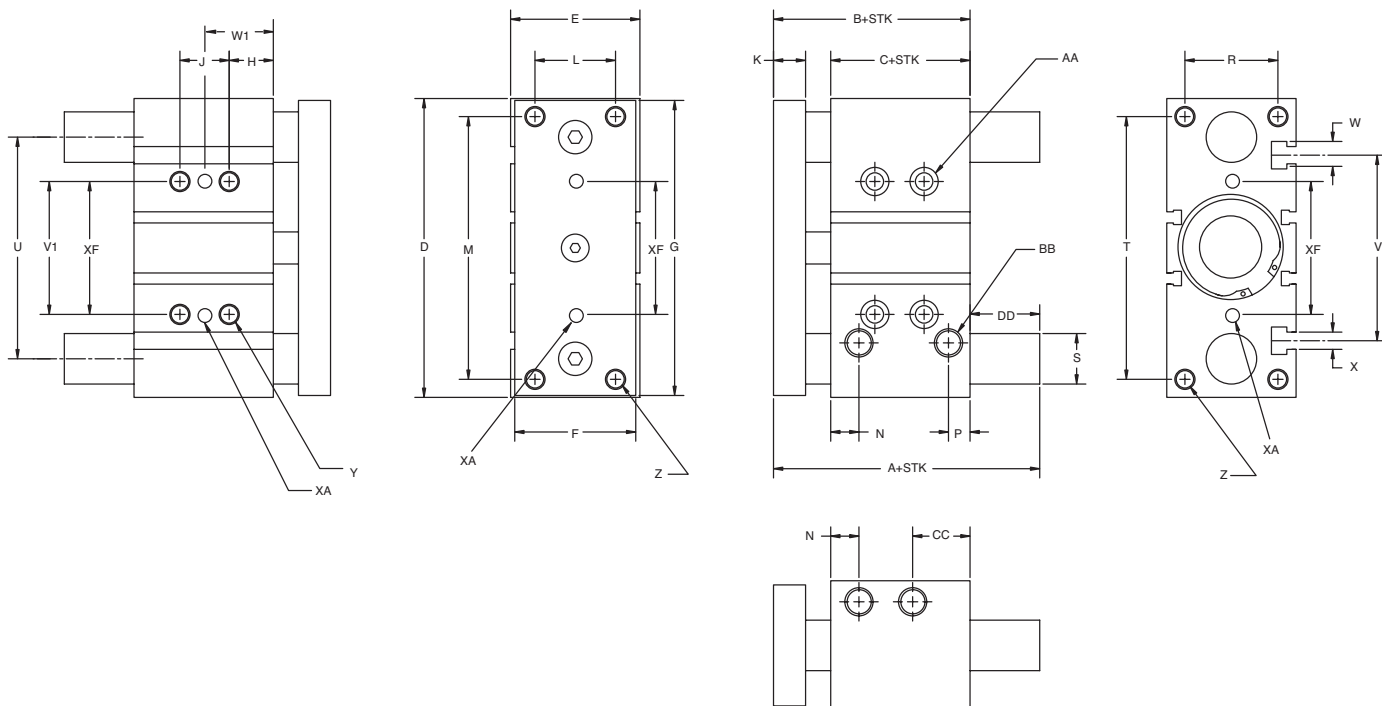
SWITCH DESCRIPTION	STANDARD PART NO.
Hall Effect - PNP (Sourcing)	HPNPS31
Hall Effect - NPN (Sinking)	HNPNS32
Reed Switch	RSS02



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CGT Series Dimensions



BORE	B	C	D	E	F	G	H	K	L	M	N	P	R
16	46.0	33.0	64.0	30.0	25.0	62.0	5.0	8.0	16.0	54.0	11.0	8.0	22.0
20	53.0	37.0	83.0	36.0	30.0	81.0	17.0	10.0	18.0	70.0	10.5	8.5	24.0
25	53.5	37.5	93.0	42.0	38.0	91.0	17.0	10.0	26.0	78.0	11.5	9.0	30.0
32	59.5	37.5	112.0	48.0	44.0	110.0	21.0	12.0	30.0	96.0	12.5	9.0	34.0
40	66.0	44.0	120.0	54.0	44.0	118.0	22.0	12.0	30.0	104.0	14.0	10.0	40.0
50	72.0	44.0	148.0	64.0	60.0	146.0	22.0	16.0	40.0	130.0	14.0	11.0	46.0

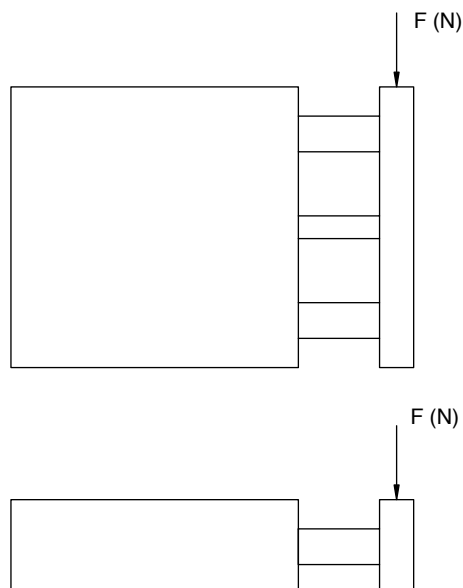
BORE	S	T	U	V	V1	W	X	Y	Z	AA	BB	CC	XF	XA
16	10.0	56.0	46.0	38.0	24.0	7.40	4.4	M5	M5	4 mm SHCS	M5	18.0	24.0	3mm
20	12.0	72.0	54.0	44.0	28.0	8.40	5.4	M6	M5	5 mm SHCS	G 1/8	24.5	28.0	3mm
25	16.0	82.0	64.0	49.7	34.0	8.54	5.2	M6	M6	5 mm SHCS	G 1/8	25.0	34.0	4mm
32	20.0	98.0	78.0	63.0	42.0	10.50	6.5	M8	M8	6 mm SHCS	G 1/8	30.5	42.0	4mm
40	20.0	106.0	86.0	72.0	50.0	10.50	6.5	M8	M8	6 mm SHCS	G 1/8	31.0	50.0	4mm
50	25.0	130.0	110.0	92.4	66.0	13.4	8.4	M10	M10	8 mm SHCS	G 1/4	35.0	66.0	5mm

BORE	STROKE					
	10 TO 50 A	75 TO 100 A	10 TO 30 J	40 TO 100 J	25 J	50 TO 100 J
16	46.0	—	24.0	44.0	—	—
20	53.0	84.5	24.0	44.0	—	—
25	53.5	85.0	24.0	44.0	—	—
32	97.0	107.0	—	—	24.0	48.0
40	97.0	102.0	—	—	24.0	48.0
50	106.5	118.0	—	—	24.0	48.0

BORE	(STROKE)			
	DD	DD	W1	W1
16	0 (10-30)	20 (40-100)	17 (10-30)	27 (40-100)
20	0 (20-30)	32.5 (40-100)	29 (10-30)	39 (40-100)
25	0 (20-30)	32.5 (75-100)	29 (10-30)	39 (40-100)
32	37.5 (25-50)	47.5 (75-100)	33 (10-30)	45 (40-100)
40	31 (25-50)	41 (75-100)	34 (10-30)	46 (40-100)
50	34.5 (25)	42 (50)	36 (10-30)	48 (40-100)



CGT Series

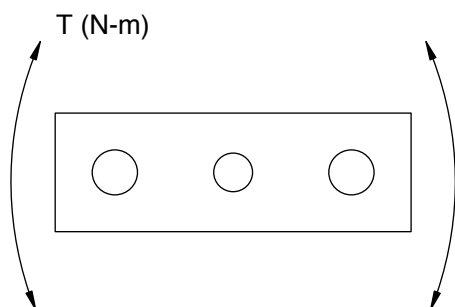


Load vs Stroke

Load Values = N (newtons)

BORE mm	BEARING TYPE	STROKE							
		10	20	25	30	40	50	75	100
16	Bronze	28.0	28.0	—	25.0	22.0	19.0	—	—
	Linear Ball	35.0	30.0	—	26.0	37.0	33.0	—	—
20	Bronze	—	51.0	—	44.0	38.0	34.0	53.0	44.0
	Linear Ball	—	55.0	—	47.0	78.0	69.0	57.0	49.0
25	Bronze	—	70.0	—	60.0	53.0	47.0	59.0	51.0
	Linear Ball	—	71.0	—	61.0	77.0	72.0	77.0	65.0
32	Bronze	—	—	88.0	—	—	59.0	137.0	108.0
	Linear Ball	—	—	196.0	—	—	167.0	275.0	216.0
40	Bronze	—	—	88.0	—	—	59.0	137.0	108.0
	Linear Ball	—	—	196.0	—	—	167.0	275.0	216.0
50	Bronze	—	—	137.0	—	—	88.0	215.0	176.0
	Linear Ball	—	—	294.0	—	—	255.0	392.0	313.0

To Convert Newtons to Pounds: newtons x 0.2248 = pounds force



Twisting Moment vs Stroke

Moment Values = N-m (newton-meters)

BORE mm	BEARING TYPE	STROKE							
		10	20	25	30	40	50	75	100
16	Bronze	0.51	0.43	—	0.35	0.31	0.27	—	—
	Linear Ball	0.75	0.58	—	0.48	0.71	0.64	—	—
20	Bronze	—	0.91	—	0.78	0.71	0.63	1.04	0.88
	Linear Ball	—	1.26	—	1.06	1.77	1.58	1.22	1.01
25	Bronze	—	1.53	—	1.31	1.16	1.03	1.65	1.41
	Linear Ball	—	1.96	—	1.69	2.16	2.00	1.68	1.42
32	Bronze	—	—	1.96	—	—	2.94	2.45	1.96
	Linear Ball	—	—	3.92	—	—	0.98	2.94	2.45
40	Bronze	—	—	2.45	—	—	1.45	2.94	2.45
	Linear Ball	—	—	4.41	—	—	3.43	6.37	5.39
50	Bronze	—	—	3.43	—	—	2.45	4.90	4.41
	Linear Ball	—	—	7.35	—	—	5.88	10.78	8.33

To Convert Newtons-Meters to Inch-Pounds: newton-meters x 8.850 = inch-pounds

Output Force vs Pressure

	16	20	25	32	40	50
Extend Force (N) @ 6 bar	120 (N)	187 (N)	293 (N)	472 (N)	747 (N)	1161 (N)
Retract Force (N) @ 6 bar	91 (N)	141 (N)	247 (N)	406 (N)	624 (N)	974 (N)

Max Operating Pressure: 10 bar (145 psi)
Operating Temperature: -20°C (-4°F) to 80°C (176°F)

To Convert Newtons to Pounds: newtons x 0.2248 = pounds

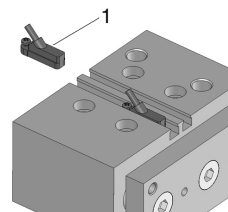


CGT Series Compact Guide Slide

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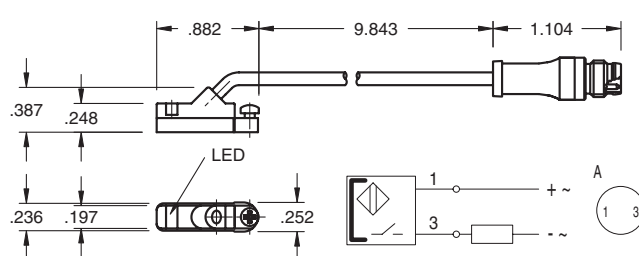
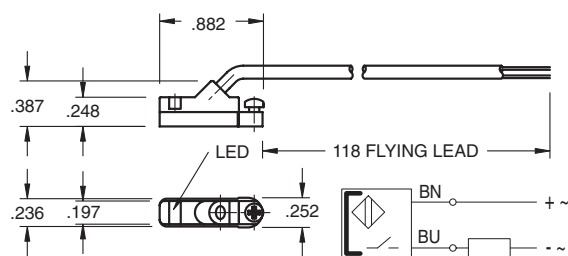
CGT Series Switch Information

	SWITCH OR BRACKET DESCRIPTION	STANDARD PART NO.	QUICK DISCONNECT PART NO.
1	Hall Effect - PNP (Sourcing)	HPNPS31	HPNPQ31
1	Hall Effect -NPN (Sinking)	HNPNS32	HNPNQ32
1	Reed Switch	RSS02	RSQ02



RSS02 – Reed Switch (AC/DC NO), flying lead

RSQ02 – 8mm connector



Sensing Data

Ambient temperature range T_a	(°F/°C)	-4 to 176 (-20 to 80)
Frequency of operating cycles f at U_e	(kHz)	0.5
Turn on time t	(ms)	≤ 0.25
Turn off time t	(ms)	0.03
LED function indication		yes

Electrical Data

Rated operational voltage U_e	(V)	3...130 AC/DC
Supply voltage U_B	(V)	3...130 AC/DC
Voltage drop U_d at I_e Stat./dyn.	(V)	3.5
Rated insulation voltage U_i	(V)	2750 DC (EN 60335-1)
Rated supply frequency	(Hz)	AC/DC
Rated operational current I_e	(mA)	50 (10W max.)
No-load supply current I_o at U_e d./und.	(mA)	0
Observe polarity for correct LED function		

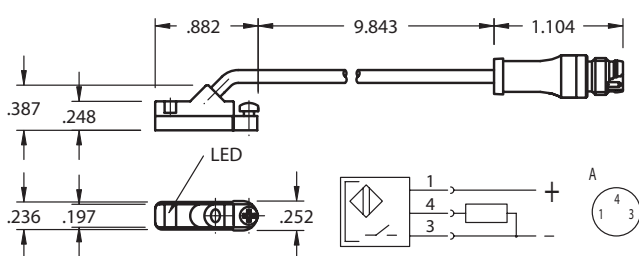
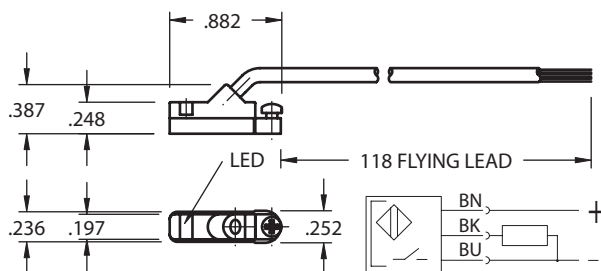
Mechanical Data

Housing material	Polyamide
Material of sensing face	Polyamide
Connection	PVC cable
Degree of Protection	IP 67
Rated shock: half-sinus, 50g, 11 ms	
Rated vibration environment: 10g, 10...2000 Hz. 90 min	



HPNPS31 – Electronic Switch (PNP NO), flying lead

HPNPQ31 – 8mm connector



Sensing Data

Ambient temperature range T_d	(°F/°C)	-13 to +158 (-25 to +70)
Temperature drift	(% of)	$\leq 0.3\%/^{\circ}\text{C}$
Frequency of operating cycles f at U_e	(kHz)	10
Turn on time t	(ms)	.05
Turn off time t	(ms)	.05
Utilization categories		DC13
Function-supply voltage indication		YES

Electrical Data

Rated operational voltage U_e	(V)	24 DC
Supply voltage U_B	(V)	10...30 DC
incl. ripple	(% of U_e)	15
Voltage drop U_d at I_e Stat./dyn.	(V)	1/-
Rated insulation voltage U_i	(V)	75 AC
Rated supply frequency	(Hz)	DC
Rated operational current I_e	(mA)	200
No-load supply current I_o at U_e d./und.	(mA)	25/13
Protected against polarity reversal		YES

Mechanical Data

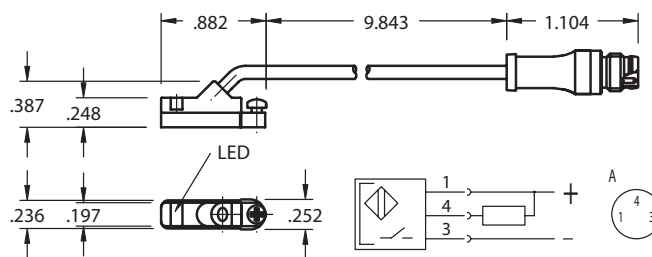
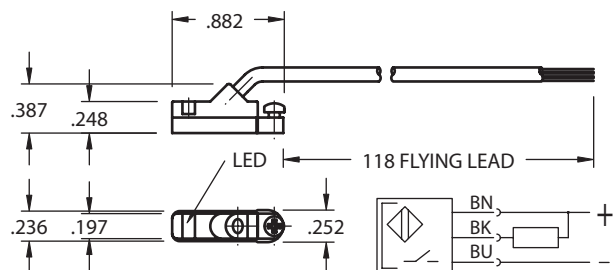
Housing material	Polyamide
Material of sensing face	Polyamide
Connection	PVC cable
Degree of Protection	IP 67
Rated shock: half-sinus, 30 g, 11 ms	
Rated vibration environment: 55 Hz, 1mm amplitude, 3 x 30	





HNPNS32 – Electronic Switch (NPN NO), flying lead

HNPNQ32 – 8mm connector



Sensing Data

Ambient temperature range ϑ	(°F/°C)	-13 to +158 (-25 to +70)
Temperature drift	(% of S_T)	$\leq 0.3\%/^{\circ}\text{C}$
Frequency of operating cycles f at U_e	(kHz)	10
Turn on time t	(ms)	.05
Turn off time t	(ms)	.05
Utilization categories		DC13
Function—supply voltage indication		YES

Electrical Data

Rated operational voltage U_e	(V)	24 DC
Supply voltage U_B	(V)	10...30 DC
incl. ripple	(% of U_e)	15
Voltage drop U_d at I_e Stat./dyn.	(V)	1/-
Rated insulation voltage U_i	(V)	75 AC
Rated supply frequency	(Hz)	DC
Rated operational current I_e	(mA)	200
No-load supply current I_o at U_e d./und.	(mA)	25/13
Protected against polarity reversal		YES

Mechanical Data

Housing material	Polyamide
Material of sensing face	Polyamide
Connection	PVC cable
Degree of Protection	IP 67
Rated shock: half-sinus, 30 g, 11 ms	
Rated vibration environment: 55 Hz, 1mm amplitude, 3 x 30	

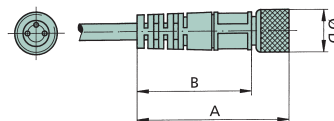


Female Connectors for Reed Switches and Hall Effect Sensors

Dimensions (mm)

TYPE	ORDER CODE
Straight, 5 m Cable	PXCST
Elbow, 5 m Cable	PXC90

Straight Type



Elbow Type

